







controlled manually if needed.



The main ram is designed to over stroke to within 150mm of the back wall ensuring that each lamination is subjected



The main ram platen hold-down ledges and blade beam

Adjustment only requires one person.

The hydraulic system incorporates the most up-to-date technology and reliability. At the heart of the system Lyndex utilises multistage pumps, high volume vane pumps and

Filtration is by means of pressure filters in line with the high volume pumps. Oil is filtered down to 25 microns and the whole volume of oil is filtered 20 times each hour.



The stamper feature is an extremely advantageous tool that was adapted from Lyndex's channel baler machines.

The stamper provides over 25 tonnes of pressing force to move material below the shear blade level in the event that the material cannot be sheared. This function is actuated automatically within the control programme, or can be

to maximum compression.

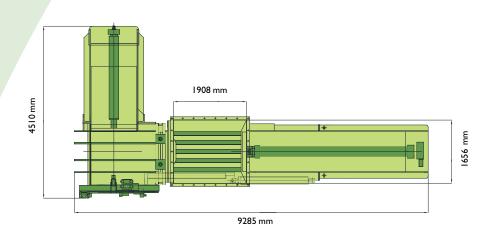
on the Ram II baler are easily adjusted and are accessible from the exterior of the baler for simplified maintenance.

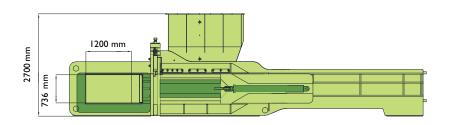
## Hydraulic System

variable displacement high pressure pumps.



DIMENSIONS	
Length × Width × Height	$10.6 \times 4.8 \times 2.7 \text{ mtr}$
Weight	38 Tonnes
Hopper Length x Width	2.0 × 1.6 mtr
Bale Height × Width × Length	760 × 1300 - 1500 × 1061 mm
Drive	2x37, 2x55, 2x75, 3x55 kW
Pressing Force	85, 105, 125, 145 Tonnes
Specific Pressing Force	Up to 13 Kg/cm²
Stamper Pressing Force	24 Tonnes
CAPACITY	
PET - HDPE	Up to 10 Tonnes/hour
OCC	Up to 20 Tonnes/hour
Newspaper	Up to 30 Tonnes/hour
Steel Cans	Up to 32 Tonnes/hour
Non-Ferrous	Up to 20 Tonnes/hour
MSW	Up to 39 Tonnes/hour







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# NARROW BOX RAM II

# THE MACHINE WITH A PROVEN PEDIGREE

High performance heavy duty baling press for processing MSW, plastic, RDF, non-ferrous, paper and cardboard. With bale sizes to optimise container weights.

## Construction

The machine is manufactured from heavy gauge plate and sections shot blasted for maximum weld penetration and paint adhesion.

All elements of the pressbox are welded together in jigs to ensure compliance and tolerance. Where required, key assemblies are machined before assembly to ensure that tolerances are maintained.

All areas subject to extreme wear are protected by easily exchanged wearing parts of the highest quality, giving long life.











# Wire Tying System

Various wire tying devices can be supplied according to customers preference. To include Steel Wire, Polyester Strapping or both.

Multiple strapping patterns are available via the operators interface.



## Operators Interface

The operators interface main screen has a graphical view of the machine showing all of the important machine parameters such as pressure, bale length, temperature and material selection.

The interface has been specifically programmed to be user friendly with operators becoming familiar with the screens within minutes.

Operators only have to select the material grade to be processed and the embedded recipe system chooses the correct parameters to produce the best bale possible.

All alarm functions are date and time recorded. A data log system can also be incorporated as an option.

## Flex-Door

The Lyndex Flex-Door is a feature that opens the way to an entirely new and innovative method of positively versatile baling.

The Flex-Door allows fully automatic baling in either the 'plug bale mode' or in the 'bale separation mode' and also manages the ejection of an oversized bale in automatic.

Upon completing the last compression stroke of a bale, the main ram simply stops wherever it senses that the 'target size' of the bale has been achieved. The Flex-Door will then move to a position that is flush with the face of the main ram via a position feedback control system so that the ejection cycle can proceed.

